

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: Robert E. SPARKS et al.

Serial No.: New

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For: **PRODUCTS FOR THE MANUFACTURE OF MOLDS AND CORES USED
IN METAL CASTING AND A METHOD FOR THEIR MANUFACTURE AND
RECYCLE FROM CRUSHED ROCK**

SECOND PRELIMINARY AMENDMENT

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Sir:

Prior to initial examination, please amend the above-identified application as follows:

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Claims are reflected in the listing of claims which begins on page 3 of this paper.

Remarks begin on page 4 of this paper.